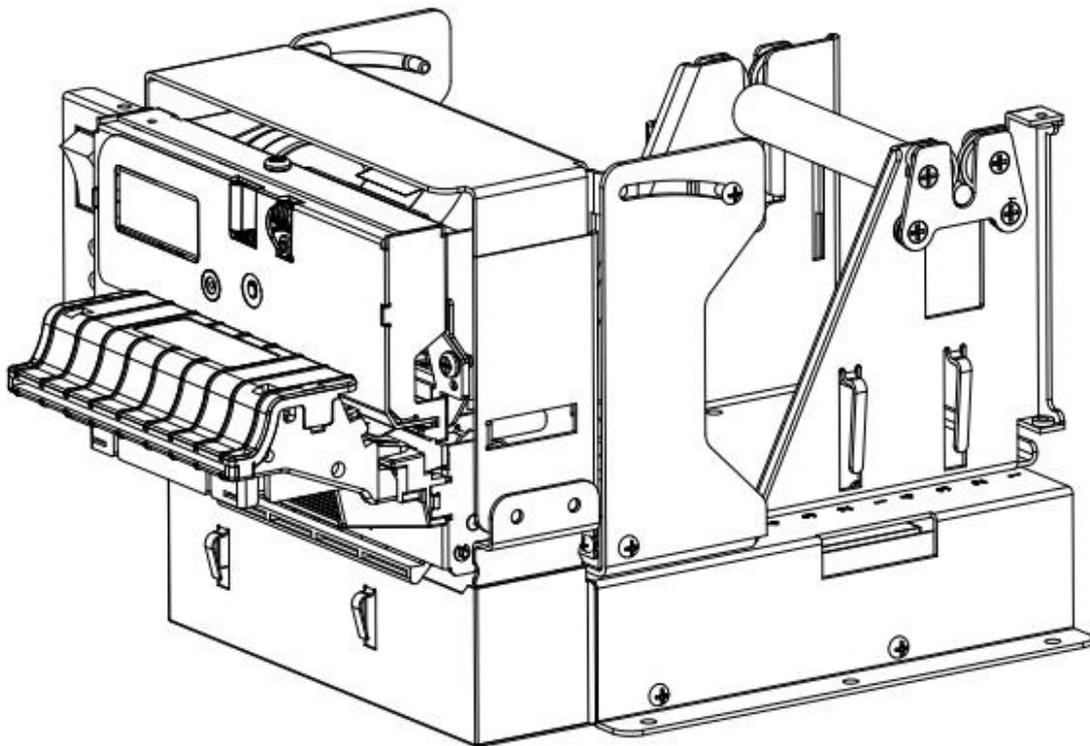


# SPRT®

## SP-EU801SUMF PRINTING UNIT USER'S MANUAL (SP-EU801SUMFSUMF)



**Version 1.02**

Beijing Spirit Technology Development Co.,Ltd

[www.sprt-printer.com](http://www.sprt-printer.com)

# Safety Instruction

## Safety warning

- 1)The print head is heating parts, during printing and end printing, do not touch the print head and surrounding parts.
- 2)Do not touch the surface of the print head and connection socket, avoid the electrostatic damage the print head.

## Notice

- 1) Printing units should be installed in a flat, stable place;
- 2) Keeping enough space around the printing units to be convenient for operation and maintenance;
- 3) Far away from water for all printing units;
- 4) Do not use and store printing units in high temperature, damp and polluted places. Avoid sunlight, strong light and heat direct sources;
- 5) Avoid the printing units in the vibration and impact;
- 6) Avoid the damp air condensation on the surface of the printing units. If condensation has been formed, do not open the power of the printing units before the dew disappear;
- 7) Keep the printing units power adapter connected to a properly grounded outlet; avoid using the same socket with large motor or other devices which can lead to the power supply voltage fluctuation;
- 8) If long time will not use the printing units, please disconnect the power of the power adapter;
- 9) To avoid water or conductive material into the printing units interior, once occurred, should immediately shut off the power;
- 10)Printing units shall not be print under the conditions of no paper , otherwise will seriously damage the printing roller and the thermal print head;
- 11)In order to guarantee the print quality and the product life, suggest to use same quality paper as recommended;
- 12)In the case of print effect meets the requirement, suggest users to set lower level concentration of print as much as possible, to avoid affect the life of the print head;
- 13)The user shall not disassemble the printing units for maintenance by yourself.

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## Brief Introduction

SP-EU801SUMFSUMF printer is a new thermal line panel printer, with drop-in paper easy loading, auto cutter, Black sensor detection, faster printing, and more reliable feature.

SP-EU801SUMF printer easy operation , applications widely, especially to queue machine,POS for bank and the business of all kinds of needed docs to print.

### Statement

This product is belong to class A. In the living environment, this product may cause radio Interference. In that case, the user need to take practical measures to interference.

## Model Classification

Model	Interface	Holder(Yes or No)	Remark
SP-EU801SUMFS U	RS-232C serial and USB	Yes	large cache available
SP-EU801SUMFP	Parallel	Yes	large cache available

# Chapter 1 Characteristics and performance

## 1.1 Print performance

- Printing method: direct line thermal;
- Printing paper width:  $79.5 \pm 0.5$ mm
- Resolution: 8 dots/mm, 576 dots/line
- Printing speed: Max 220mm/s(25% dots)
- MCBF: (1) Printing head life: 100km  
Operating conditions:
  - \* Print font 12 × 24 ASCII, 50 lines per, Intermittent repeat print.
  - \* Thermal paper(2) Auto cutter life: 1,000,000 cuts.
- Effective printing width: 72mm

## 1.2 Print paper

- The mode of thermal paper: TF50KS—E(Japan paper co. ltd)  
AF50KS-E(JUJO THERMAL)
- Thermal paper roll: Width -----  $79.5 \pm 0.5$ mm  
Thickness ----- 0.06mm~0.08mm  
Roll inside -----  $\Phi 14$ mm  
Paper type-----  $79.5 \times \phi 120$ mm(MAX)

## 1.3 Character set

- ANK character set:
  - 12×24 dot, 1.5(width)×3.00(high)mm
  - 8×16 dot, 1.0(width)×2.00(high)mm
- Chinese:
  - 24×24 dot, 3.00(width)×3.00(high)mm
  - 16×16 dot, 2.00(width)×2.00(high)mm

## 1.4 Interface

- RS—232C serial port:
  - DB-9socket(pin point), support XON/XOFF and DTR/DSR.
  - Baud rate: 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200bps adjustable.
  - Data structure: One start bit + (7 or 8) data + one stop bit.
  - Verify: No validation or odd and even check is optional.

- Parallel port:  
36pin, 8 bits parallel, BUSY/ACK handshaking protocol agreement, TTL.
- USB port:  
Standard USB port.

## 1.5 Printing control command

- Characters print command:support the double width and height printing of ANK characters,self-defined characters and Chinese; characters lines spacing can be adjusted.
- Bitmap print command:Support printing bitmaps with different density and downloaded graphics.
- GS bar code print command :support  
UPC-A,UPC-E,EAN-13,EAN-8,CODE39,ITF25,CODABAR, CODE93,CODE128,PDF417,QR  
Code,DATA Matrix bar code print.

## 1.6 Power supply

- DC24V±10%, 2A, VH3.96-4P power socket

## 1.7 Installation Dimension

- Outline Dimension: 231mm×162mm×135mm(L×W×H)
- Detail size refer to picture 1-1:

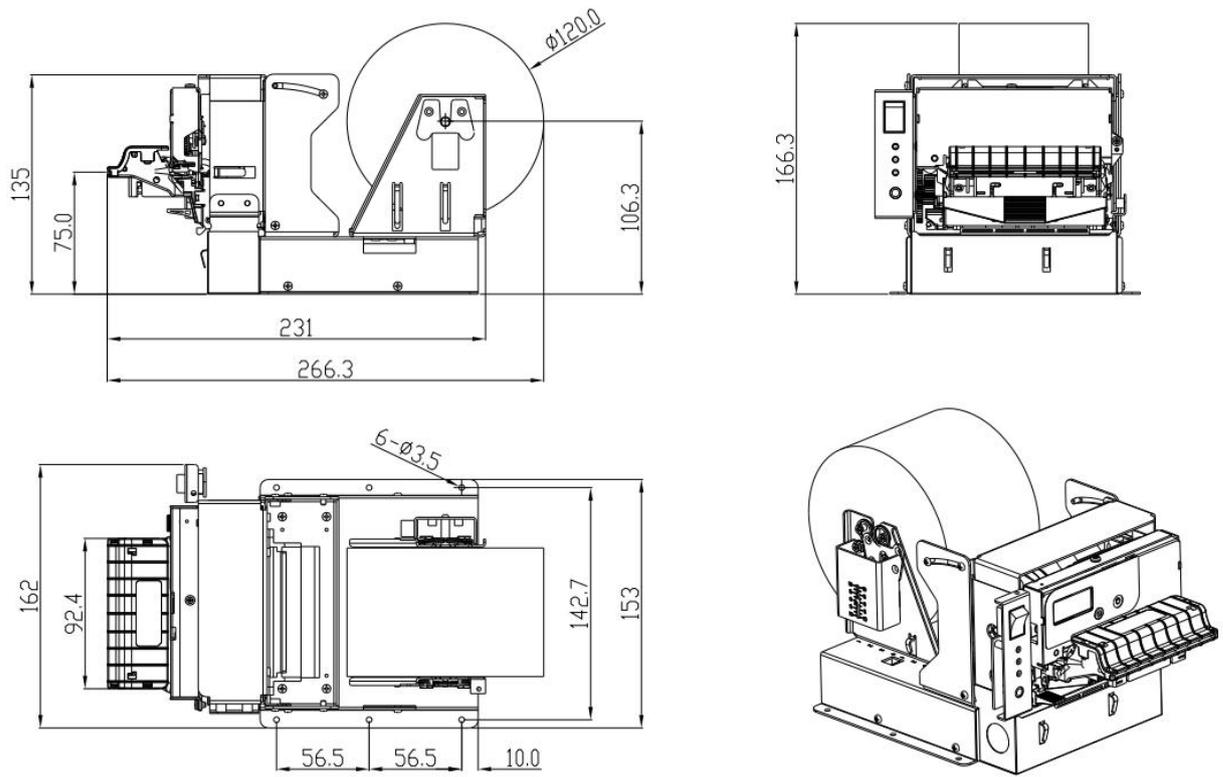


FIG.1-1 SP-EU801SUMF dimensions

## 1.8 Working environment

- Operating temperature :0~50°C
- Storage temperature :-20~60°C
- Relative humidity:10%~90%
- Storage relative humidity:10%~90%

## Chapter 2 Operating instructions

### 2.1 Printing Unit components

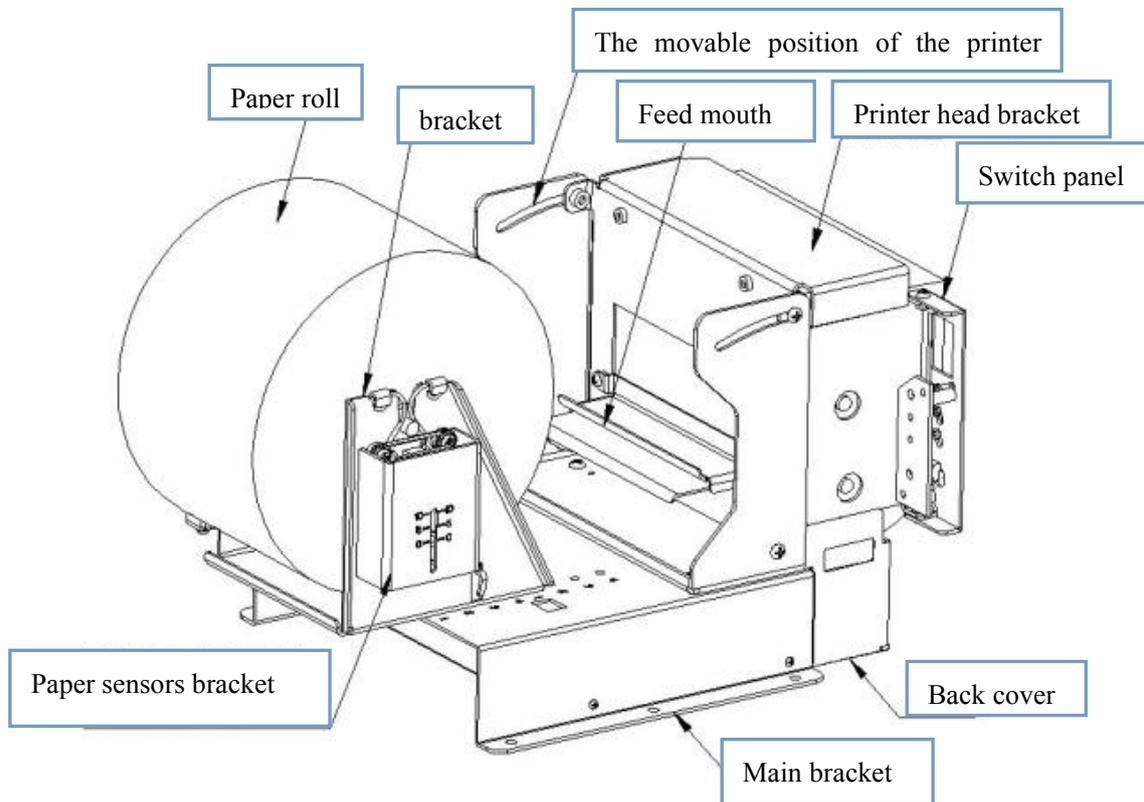


FIG.2 SP-EU801SUMF unit components

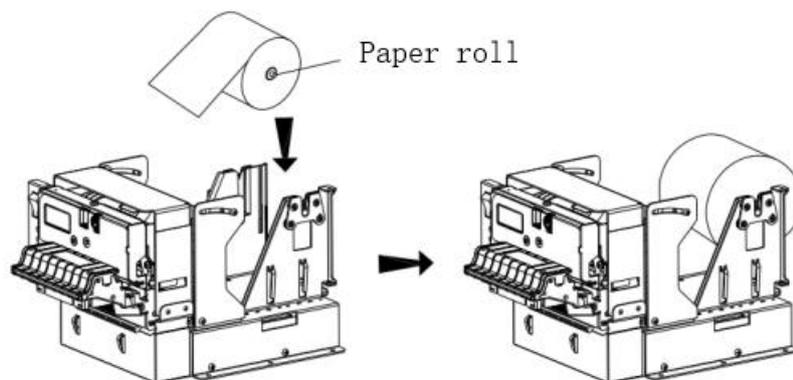
## 2.2 Instructions for paper install

### 2.2.1 Paper Loading

#### 2.2.1.1 Load paper

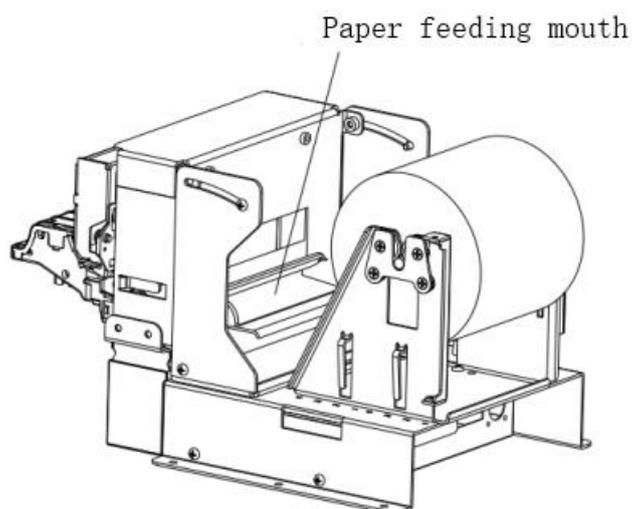
Get the paper roller insert through the hole in middle of paper roll, then put the roller with

paper roll on paper bracket, then insert the thin roll at both ends of the paper stuck into the spring card position of the bracket, as shown in Figure 2-2.



### 2.2.1.2 Auto feeding paper

In the state of power-on, pull out a some paper from the paper roll, then put the paper into the mouth of printing mechanism, the printer will auto paper feeding, like Figure 2-3.



#### Attention

1. Pay attention to in the direction of the paper roll, keep the print surface towards the head.
2. Please do not move the paper forward or back by hands.
3. Keep clean for the printer head or will effect the quality of the Printing

### 2.2.2 Solution for paper jam of cutter

If the cutter is jammed, turn off the power and turn on the printer again, the cutter will recover.

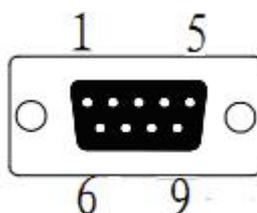
If the paper is jammed, please open the rubber roll and take out the paper. If the cutter does not recover after reset, you can move the plastic gears on the cutter to recover the cutter.

If you want to keep the data when the cutter is jammed, please do not turn off the power and use the manual method to recover the cutter. Then open the rubber roll and take out the jammed paper, now turn off the rubber roll. The printer will recover from the paper cutting errors.

## 2.3 Interface connection

### 2.3.1 Serial interface connection

SP-EU801SUMF printer serial interface is compatible with RS-232C, support DTR/DSR and XON/XOFF handshaking protocol. Its interface is DB-9 pin type socket outlet. The pin number of serial interface socket as shown in figure 2-4:



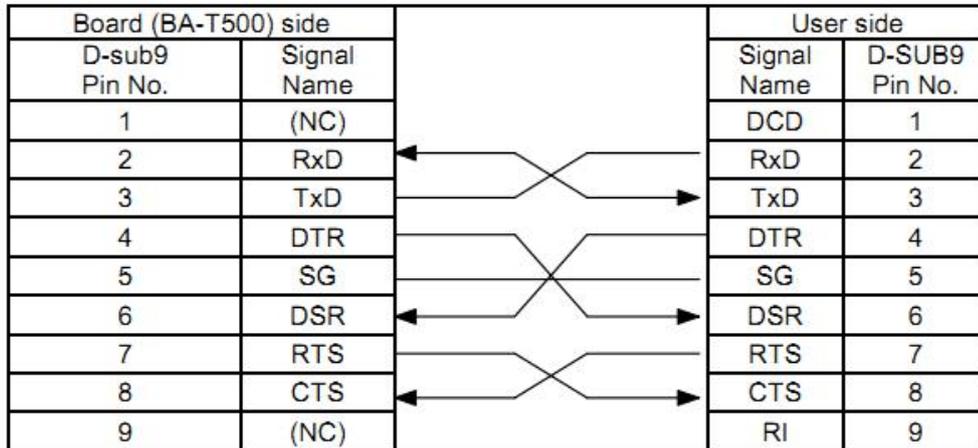
Each pin signal is defined as shown in figure 2-1:

Pin No.	Signal name	Signal direction	Source	Explain
1	NC	----	----	
2	RXD	input	Host	Printer receive data from computer
3	TXD	output	printer	Printer send control code XON/XOFF and data to computer.
4	DTR	output	printer	When the signal show "MARK", it is means the printer is busy and can not receive data, when the signal show "SPACE", it is mean the printer get ready and can receive data.
5	GND	----	----	Signal ground
6	DSR	input	host	When the signal show "MARK", it is means the printer is busy and can not receive data, when the signal show "SPACE", it is mean the printer get ready and can receive data.
7	RTS	output	printer	Same as DTR
8	CTS	input	host	Same as DSR
9	NC	----	----	

Mark: ① “Source” means the place of the signal from

② Signal logic level for EIA

The baud rate and data structure have been set as 9600bps/8 data bits/no calibration and 1 stop bit under connected as serial. SP-EU801SUMF printer’s serial interface can be connected to the standard of RS-232C interface, the right connect way as figure 2-6.



### 2.3.2 USB connection

SP-EU801SUMF printer spare parts included a standard USB printer cable D type data connection cable, used to connect the host device and printer. USB of printer belongs to the slave device; Outer appearance and pin assignment is as Figure 2-6:

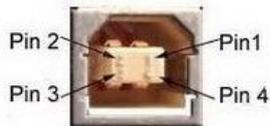


Figure 2-6 USB-TypeB interface

Pin No.	Function	Mark
1	V Bus	Power positive 5V
2	Data -	Data negative
3	Data +	Data positive
4	GND	Power grand

### 2.3.3 Power supply connection

For SP-EU801SUMF printer, the power supply is external 24V±10%,2A, socket is VH3.96-4P type, Shape and pin definition as shown in figure 2-7,

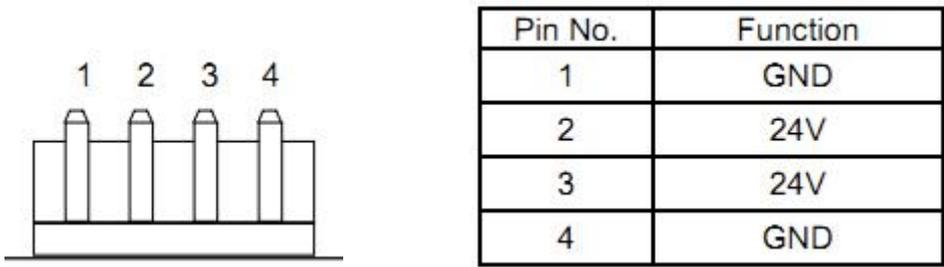


Figure 2-7 Power socket and pin definition

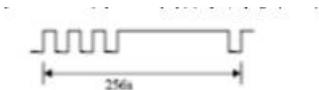
## 2.4 Lights and buttons operation

SP-EU801SUMF printer has one button and three lights.

**【FEED】** button: is paper feeding button, available to use print commands allow or prohibit button switch function, in the condition of allow button control, press **【FEED】** button printer feeding paper, loosen **【FEED】** button to stop feeding paper.

**【POWER】**indicator: Green power indicator light is for power light. POWER indicator lighting means printer has been switched on .

**【PAPER OUT】**Red light for PAPER OUT indicator is paper status indicator. This indicator is light or flashing means the printer status is abnormal. When it is always light, it means the printer is out of paper; When it flash quickly, means lack of paper; When paper jam, the indicator flashes as certain frequency, as below figure.



**【ERROR】** indicator, Red light for the ERROR is Error status indicator, When the print working with normally, the red Error light is off, the light is flashing to remind abnormal alarm status, if the indicator is long on, means the printing mechanism is opened in the process of printing.

Error light flash: means there are something wrong with printer.

According the different way of flashes, indicate the different types of printer error:

1,Non-recoverable error, The times of lights flashing said error type, then will light for a long time.

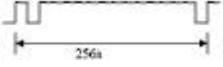
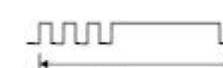
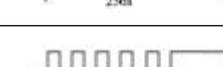
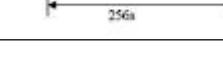
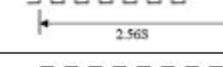
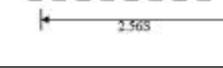
2,Recoverable errors, the times of lights flashing means the error type, then will light-off for a period.

3,Automatic recovery error, the lights will flash continuously.

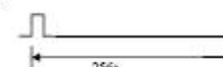
4,Paper out, light of lack paper is always on. When the printing mechanism roller opened, it no longer inspect whether lack of paper, only inspect whether there is paper.

Show as below:

a. Non-recoverable error, the lights will flash for many times later will lighting for a period, then circulation, the times of the lights flashing show the errors type.

Error type	Error description	ERROR lights flash type
Non-recoverable error	LED flash once:Memory read error	
	LED flash two times:Overvoltage	
	LED flash three times:Under voltage	
	LED flash four times:The CPU execution error (error address)	
	LED flash five times :UIB error	
	LED flash six times:FLASH write error	
	LED flash seven times:Write error parameter	
	LED eight times:Temperature detection circuit error	

b. Recoverable errors, the lights will flash continuous, then light-off for a period.

Error type	Error description	ERROR lights flash type
Recoverable errors	LED flash once :cutter position error	

c. Automatic recovery error, the lights will flash continuously. Including the print head temperature error and the upper cover to open the print process error.

Error type	ERROR lights flash type	ERROR lights flash type
Recoverable errors	LED flash continuously: the printer head is overheating, or open the wrong printing mechanism in the process of printing roller.	

## 2.5 Normal power on mode

When printer is off, 【printing rubber roller】 is closed, then open the power button, Status indicators and paper out indicator shine alternately twice and then off, printer enter into the normal working mode.

## 2.6 Self-test

Self-test can detect the printer is working correctly or not, if it can print out self-test receipt correctly, it is mean everything is normal except the port connection with PCB board, or will be need repaired.

Self-test print out in sequence: name of manufacture,printer mode,software version,interface type,parameter default value of printer's,96 characters in the ASCII code,default code page content(set the language as English)or Chinese character name(if language set as Chinese),bar code type.

The self-test method is keep pressing the button of **【FEED】** and open the power supply, then release FEED button, then the printer will print out the self-test receipt.

\

## 2.7 HEX Printing mode

According to below steps, make the printer enter into the HEX printing mode.

- 1, Open the rubber roller of printer;
- 2, Pressing the button of **【FEED】** , and then open the power supply;
- 3,Close the rubber roller, then print out the three lines content as below:

Hexadecimal Dump

To terminate hexadecimal dump,  
Press FEED button three times.

It means the printer has enter into HEX printing mode, under this mode all the input content will be printed out as HEX DUMP, the paper will feed one line every time when press the **【FEED】** button, totally three times, print out “\*\*\* Completed \*\*\*”, quit HEX DUMP mode.

## 2.8 The printer parameters setting

This function is to set up some simple parameters for the printer.

Enter into parameter setting method:

In shutdown mode, open the **【printing rubber roller】** first, press the button of **【FEED】**, then open the power supply, after the status indicators and lack of paper lights flashing alternant release the button of **【FEED】** . Press the button of **【FEED】** twice again, then close the **【printing rubber roller】** . The printer enter into parameter setting mode. And print out the first item of parameters and its current value which can be set. The details for setting method reference appendix A.

The method to quit the parameter setting:

Open the **【printing rubber roller】** first, press the button of **【FEED】** , then close the **【printing rubber roller】** and release the button of **【FEED】** , save the setting values of the parameters and exit. Enter into the normal working mode.

If the printer's power supply is closed directly, the setting parameters will lose.

## 2.9 Enter into the program upgrading mode

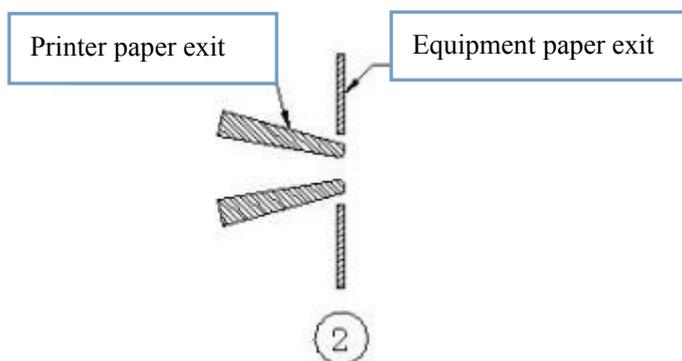
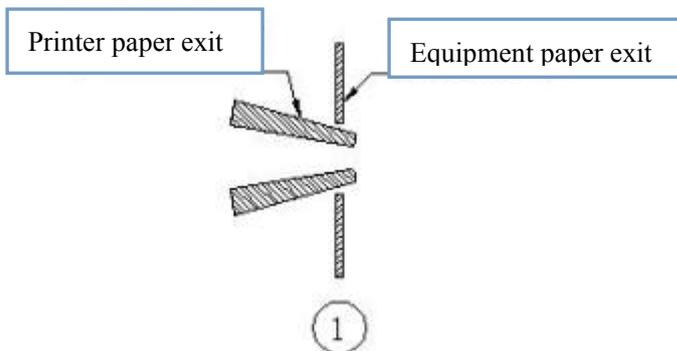
When printer is off, open the 【printing rubber roller】 first, press the button of 【FEED】 , then open the power supply, after the status indicators and lack of paper lights flashing alternant release the button of 【FEED】 . Press the button of 【FEED】 five times, then close the 【printing rubber roller】 . The printer enter into the program upgrade mode. Then the status indicator light will flash as 1s speed.

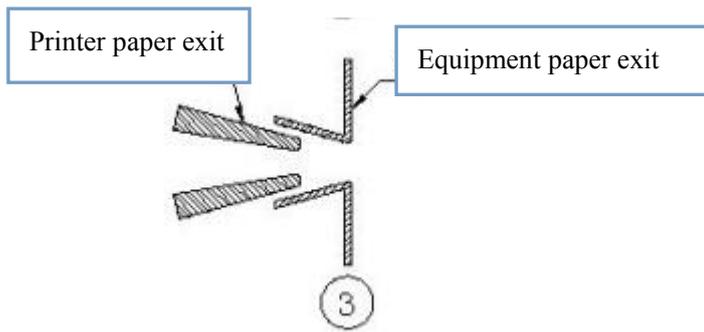
**Quickly access method:** In shutdown mode, open the 【printing rubber roller】 first, press the button of 【FEED】 , then open the power supply, then release the button of 【FEED】 quickly. The printer enter into the program upgrade mode. Then the status indicator light will flash as 1s speed.

**Attention:** After entering into the program upgrade mode. If the paper out indicator lights, it means the program of this interface can not be upgraded. Serial port,parallel and USB port support upgrade online.

## 2.10 Installation and use notes

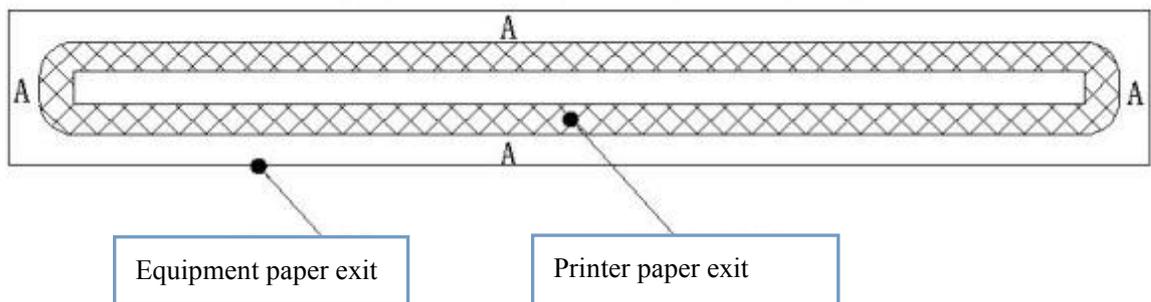
1. The connection position of paper exit and equipment paper exit was suggested to be one of the following:





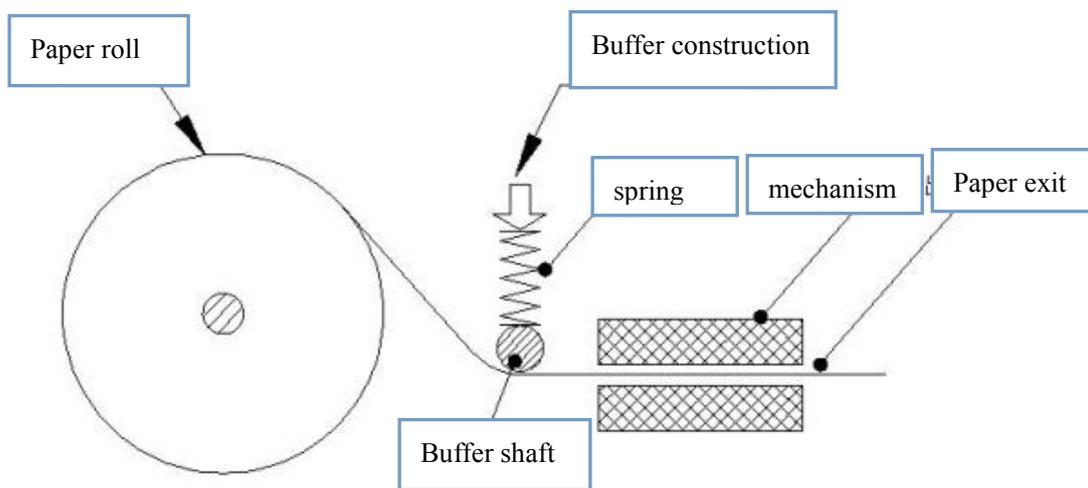
2. When the connection position as the above chart, ① and ②, there must need gaps must be left between the printer's paper exit and equipment's paper exit, see chart below.

Must leave gaps between paper exit and equipment( suggest each side:1mm-3mm, as below figure)



3. Printer must be installed firmly, to prevent paper jam because of external displacement. If installed on the slide rail, it needs to be the sliding rail makes the limit mechanism.

4. Paper house and bracket need set up separately , paper bin(paper bracket) and paper feed port must be placed in the center, the width of paper(paper bracket) is +1mm, if the paper roll diameter over 80mm, it must add paper buffer construction, chart as below:



5. In the process of use, it is necessary to wait for the printer to finish cutting paper before

tearing/taking paper, so as to avoid paper blocking and deviation problem caused by paper tearing.

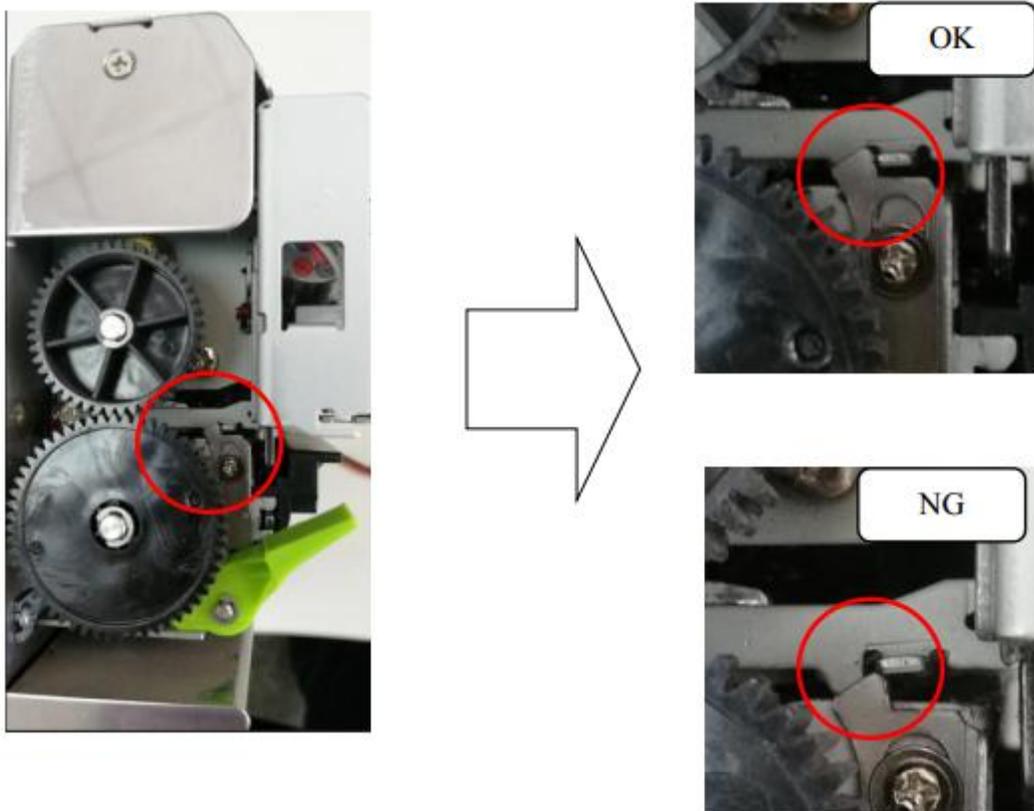
6. In the process of use, do not cover the paper exit with hands, and make sure there is also not have sundries cover, avoid paper jams.

7. Ensure the paper head is flat and free from debris when loading the paper, so as to avoid slanting the paper of getting stuck in the machine head.

8. Printer is not suitable for working in the vibration environment, if using in vibration environment, must add shock absorption design.

9. The printer in the dust, oil, moisture, high temperature and other harsh environment work, effective protection measures must have, so as not to affect the normal use.

10. After the printer roller is turned on and maintained, check whether it is closed collect, when it is closed, and ensure that the buckle is completely locked. See the following figure.



## 2.11 Operation Notice

When the printer is working, if users manual tear paper, crepe paper, or jam paper by manual, this kind of action will triggers the printer's Anti-jamming and Anti-pulling function, as follows:

- (1) The user tears paper, pull the paper will triggers the printer's Anti-jamming and

Anti-pulling function, the printer will automatically cut paper to avoid other abnormal phenomena such as paper dislocation caused by tear paper and pull paper. After the cutter is finished, it will automatically resume the normal printing state.

(2) Artificial jam will triggers the printer's Anti-jamming and Anti-pulling function, The printer will stop printing until there is no paper jam, the printer automatically returns to the normal printing state.

(3) If the printer configured with the function of no taking the paper: after the completion of cutting , if not taking the paper, the anti-jamming and Anti-pulling module will give a light alarm, and it will automatically return to the normal printing state after taking the paper with normal data.

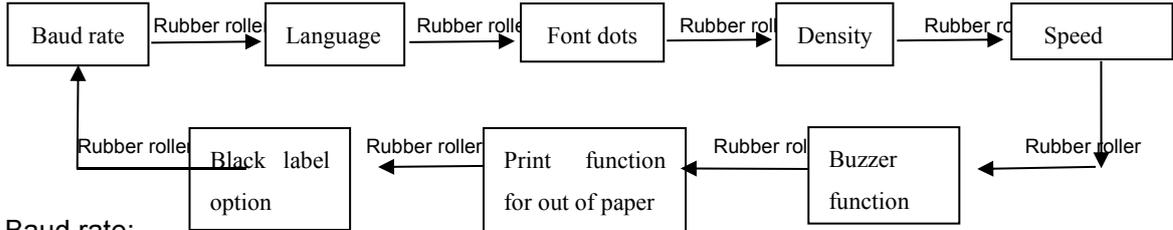
Note: it is necessary to confirm whether the no taking the paper function is supported. If so, when designing products, we need to consider a single get application scenario to avoid not taking the paper then leads to not printing.

# Appendix A: Parameters setting

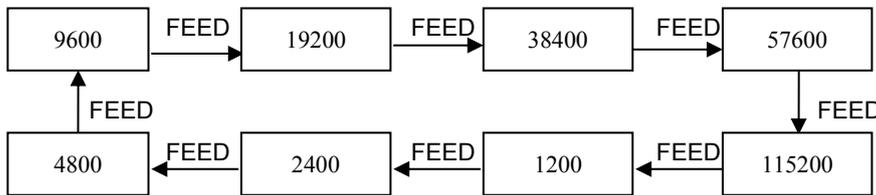
This appendix shows the way, through which printer's parameters are sett through the button.

Setup instruction: use the button of 【printing rubber roller】 to choose the setting items, change the item by press the button 【printing rubber roller】 , and print out the current value. Use the button of 【FEED】to set the parameter, the parameter will be changed by press the 【FEED】 button.

Full setting:



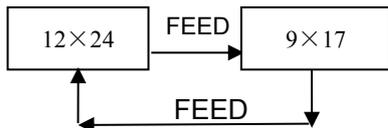
Baud rate:



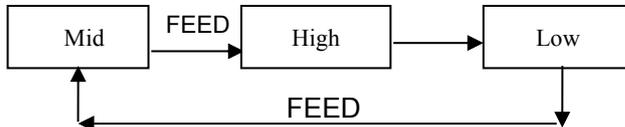
Language:



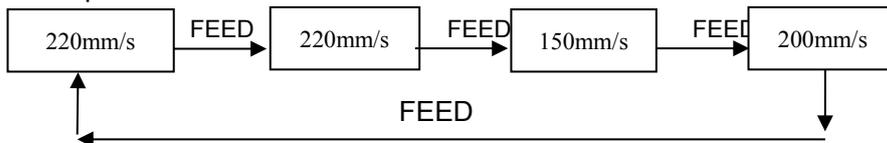
Font dots:



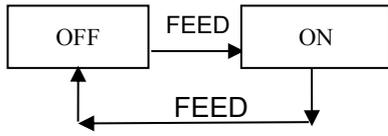
Print density:



Print speed:



Re-printing lack of paper:



Black label mode:

