

# Dasqua®

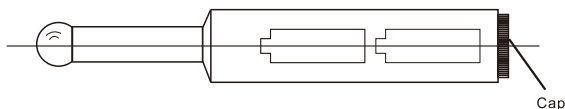
# ELECTRONIC EDGE FINDER

## INSTRUCTION MANUAL

After confirming the flowing instruction ,please use this touch point sensor correctly due to the highiy sensitive position detector.

### BATTERY

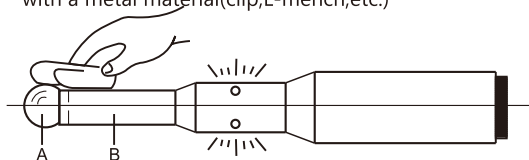
Take off the cap and insert batteries correctly.Do not insert batteries upside down.



Batterise used :UM5#.1.5VX2  
27 A.12VX1

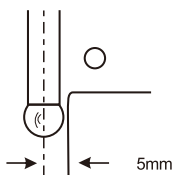
### CONFIRMATION OF LIGHTING

Confirm the light of red lamp with touching A-B part with a metal material(clip,L-mench,etc.)

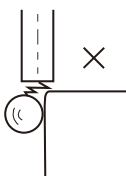


### MEASURING METHOD

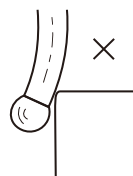
As soon as the ball(out dia.10mm[3/8"])touches the workpiece with the main spindle stopped,the red lamp lights up.



Bring the ball into contact slowly with the side of work piece



Hitting too much.  
Do it slowly again



Do ont make the work piece touch the shaft part of touch point sensor as picture above.

